Taken from Newspaper: The Virginian, Virginia, St. Louis County, Minnesota, January 1, 1903

VIRGINIA'S NEW SAW MILL.

Frame Work for First Story Nearly Up and Work is Being Pushed Energetically.

FINEST IN THE NORTHWEST.

Will Saw From Fifty to Fifty-Two Million Feet Each Year.

When a saw mill was first talked of some four or five months ago, the businessmen and other citizens of Virginia very naturally thought it would be a fine thing for the town. But after considerable talk and a great deal of correspondence the John O'Brien company decided not build here. They gave as their reason that they were unable to secure sufficient timber tributary to the mill to pay them to build. The citizens were of course disappointed but bet the discouraging report in the same matter of fact manner that they have met with other reverses here and concluded to make the best of it. A number of the foremost citizens, among whom we may mention Mayor W.H. Eaton, City Attorney M. C. Palmer, E.Z. Griggs, E.J. O'Rourke, P.W. Scott, Albert Olson and H.G. George, decided not to give up and though it would not be a bad plan to induce the Cook & O'Brien interests to look the field over. Those who were interested in the fire case brought against the Moon & Kerr Lumber company share also in the credit with those mentioned above for assisting in inducing the company to locate there. The company were considering the building of a large mill up the line of the Duluth, Virginia & Rainy Lake Railway and with the splendid site and shipping facilities which Virginia offered it was thought. perhaps, that they might build here. After a number of meetings a proposition was made the company which they accepted. They promised to build one of the finest saw mills in the northwest, and they are certainly living up to their part of the contract.

A Virginian representative visited the new mill Tuesday morning and we were amazed at the progress that is being made. Less than two months ago the old Moon & Kerr forty, directly west of town on the other side of Silver Lake, was the grazing ground for a number of cattle, but since that time there has been a wonderful change. The spiteful spit of an engine together with the ringing of a circular saw is heard as the logs are quickly transferred from nature's pattern to huge square timbers. The ground around the portable mill, is latterly strewn with numerous pieces of timber which are being rapidly put into the frame work. Most of them are 12 x 12 but in some instances 16 x 16 are used. When these are squarely bolted together there need be no question as to their strength and durability and they will be capable of holding up with positive safety the different machinery, shafting, network of belting and the hundred and one other things which are numbered among the necessities of a finely equipped saw mill.

A portable mill was erected a few weeks ago for the purpose of sawing the lumber and dimension pieces for the construction of the mill. The mill has a capacity of about 20,000 feet per day and it has been worked to its full capacity since the first logs were cut. A well equipped blacksmith shop was also built and among other temporary equipments is a small dynamo which will soon be furnishing light so that work may be carried on during the night.

The new mill will be 48 feet side 170 in length, and two stories in height. On the south side of the building at the west end the foundation is now being laid for a lath and shingle mill. The building will be attached to the main building and will be 48 feet square. The piles have been driven for the boiler house which will also be one the south side. This is laid out in the same intelligent plan that marks the whole structure. The boiler will be an exceptionally large one,

capable of furnishing driving power equivalent to 500 horse power. The engine will also be large and powerful and of the most modern design. Perhaps the best way to describe the mill without going into a minute detail is by merely saying that it will have a capacity of 220,000 feet per day when both day and night crews are working. The double band saw system of conferring logs into lumber will be introduced and all modern machinery will be installed. No mill in the northwest will have a greater capacity and but few can equal it. Old saw mill men who are in a position to know and who have seen the plan of the mill, claim that without question, it will be the finest mill in the northwestern part of the state. The mill will face east and the slip where the logs are conveyed from the lake to the mill runs out to the bridge which crosses the little stream at the outlet of Silver Lake. In the winter time a large hot pond 300 feet out in the lake will be built just on the other side of the bridge and here the frost will be taken out of the logs before reaching the saws.

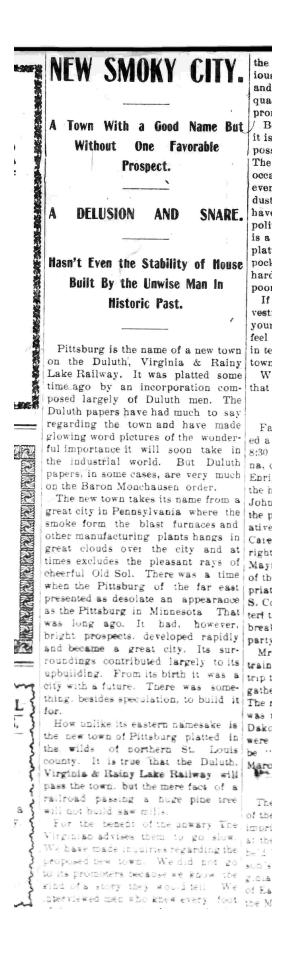
Following out the plans to modernize the whole plant there will be something entirely new to this section of the country introduced to carry the lumber into the yard. At most mills the lumber is loaded onto wagons or tramears and taken to the different parts of the yard. A system of trams will be installed at this mill which will carry the lumber into any part of the streets each of which will be of considerable length. In each street there will also be a side track so that flat cars may be switched into easy access of what ever kind of lumber may be desired. The old Moon & Kerr company's yard will not be used for piling lumber but no doubt will be utilized in some manner by the company.

The building of the mill means a good deal to Virginia. An institution of this size means the employment of from 300 to 500 men, many of whom may be classed as high priced labor. That the mill is no temporary affair may be seen by the good and substantial manner in which it is being built positive as the Cook & O'Brien interest have upwards of 500,000,000 feet of lumber north of here and scarcely a week passes but a transfer is made to this big company. So taking things as they really are the Cook & O'Brien company are with us to stay for many years to come and will do a great deal toward building up our city.

C.T. Plummer, of Duluth, has the contract to saw the timber and will have complete charge of the mill. He is a very busy man these days and may be seen daily hustling with his men. They hope to begin sawing by the 15th of March.

Ben. Fisher, a well-known saw mill man of West Duluth, is foreman of construction and like his employer is especially busy looking after the work.

S.C. Hancock, who by the way is a descendent of John Hancock, has charge of the sawing. All of those gentlemen will make Virginia their home in the future. The Virginian is indebted to these gentlemen for this article and we thank them heartily for the courtesies shown us.



kind of a story they would tell. We of interviewed men who knew every foot کم the of the country north of here and who ser are informed as to its future in a api large degree. They tell an altogether WR. different story than the Duluth pa-1 har pers. The Cook & O'Brian interests el (have absolutely no intention of buildinte ing a saw mill there. The new railan road will not even build a water tank fou or a coaling station on the proposed an site. Those who are in charge of the of Duluth, Virginia & Rainy Lake Railsue way are men of wide experience and thi they do not build tanks and telegraph cei stations at points where there is a heavy grade. Pittsburg, it is said, is located on a one per cent grade. N There is a fine agricultural territory Rn twenty-five miles north of here. This W. is more than six miles from Pitts-Fre burg. There are also a number of W. iron mines south of the town. They, Eat however, are located at Virginia. Ry East of the townsite is a large rice acc bed and in the center of this is a pool lan of water. On the west lies the virgin eve forest. The soil around the town is init boggy in places and rocky in others. dat -----The tadpole crop is said to be a never a n failing one. In the distance one may oth 100 see the tepees of an Indian reservaing tion which lends a primeval charm to the future metropolis. There is plenty of pine around C Pittsburg. The Virginian is informed. the however, that the timber will not be sur cut for more than five years. When it ma is cut it will be manufactured either The at the company's mill in this city or 100 at Ash Lake where a townsite is to be sig established and a large mill erected. like It is possible that a mill may be hee built at Pittsburg, but not probable. ba: It is likewise possible that the rocks the near the new town may be pulverized with the mighty arm of a tiller of the nes soil, but in this advanced age no 115 7 scientist bespeaks of the fertilizing qualities of the rock. Bogs are diffcult to fill in and the song of the frog from which springs the productive Т tadpole is unpleasant music to the ear. sys Frogs legs are a great French dish ing but Plusburg is a long ways from 8.0 Paris. The rice crop is harvested by 85. the Indians and they subsist on it 190 There are also mineral possibilities - 7 at Fittsburg. Some of the greatest 190 mineral neposits in the world no \$15 doubt lie within a stone's throw of gal

to its promoters because we know the gin

1	
1	the town. Diamonds and such prec-
1	ious metals as gold, silver, copper
1	and iron will be found in immense
1	quantities if the utterances of the
	promotors are believed.
U	/ Before investing money in town lots
	it is a good plan to investigate the
1	possibilities of the town. From what
	The Virginian can learn there is no
	occasion to fear that the smoke will
	ever hover over the town from its in-
	dustries, nor will its farmers ever
	have an opportunity to discuss
	politics in the town hall. Pittsburg
	is a myth, so we cannot help but feel;
	platted for the purpose of filling the
e	pockets of the incorporation with the
	hard earned money of perhaps many
	poor men.
	If you are planning seriously on in-
	vesting in Pittsburg real estate keep
	your hand on your money nhtil you
	feel assured that there is one chance
1	in ten thousand of its ever becoming a
1	town.
e.	We have good reason to believe
\mathbf{r}	that it never will.
е	

2/20/1903

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	Mrs. M. C. Palmer spent Sunday	Ishpeming, Mich., cigar manufac-
-	with her husband, Register of Deeds	turer.
	Palmer, in Duluth.	A 10
].	D. B. McDonald, of the Cole & Mc-	Automobiling will be a popular be
ial	Donald Exploration company, una in	sport in Virginia this summer. The of
in	Duluth Tuesday on business.	Virginian is informed that a number 27
be		ou our crusens are branning on onving the
ln	Superintendent C. T. Fairbairn of	new machines.
ъ.	the Lincoln transacted business in Du-	Don't forget the spelling contest 20
the		next Friday night, March 27, in the
tq		East the second barries of the second s
12	R. A. Eva, general manager of the	of Ely and Grand Rapids will be
	Duluth, Virginia & Rainy Lake Rail-	the second states the second state of the second states and the se
	way, was a business visitor in Duluth	with a dark by the rotal second.
	the Brst of the week.	Alderman Gust Johnson and Fred fir
04	Mrs. J. Morillo Todd has issued in-	Adderson shipped a car load of ma.
ŢŅ.	stations for a parcel shower to be	terial last week to their farms in the the
	given March 28 in honor of Miss	Little Forks country. The farmers up the
lêr.	Josephine Edwards.	there expect to harvest big crops this
	Fred Parmelee of Iron Mountain,	
U\$	Minh months mart this weak of his	- 3

3/20/1903

Taken from Newspaper: The Virginian, Virginia, St. Louis County, Minnesota, May 22, 1903

RAINY LAKE COMPANY.

Files Articles of Incorporation with Capital of \$5,500,000.

HEADQUARTERS IN VIRGINIA

Will Build New Saw Mills Along Line of D., V. & R. L. Railway.

Articles of incorporation of the Rainy Lake company were filed with the secretary of state yesterday, with a capital of \$5,500,000. Similar articles will probably be filed here today with the register of deeds.

The Rainy Lake company is to be the holding corporation for the Duluth, Virginia & Rainy Lake road, the Virginia Lumber company and associate interests controlled by Charles F. Ruggles, Wirt Cook and others in northern St. Louis and adjoining counties.

The new company will control the several other large companies. There are 55,000 shares of a par value of \$100 each, of which 35,000 share are preferred and 20,000 shares are common.

The names of the incorporators are as follows: Charles F. Ruggles, Mitchell J. Smiley, Chicago; Robert E. Parcher, Wausau; E. Golden Filer, Manistee; Wirt H. Cook, Hansen Smith, Duluth and David O. Anderson of Virginia. The first officers are: President, C. F. Ruggles; vice president, W. H. Cook; secretary, Hansen Smith, and treasurer, C. F. Ruggles.

The railroad controlled by the new Rainy Lake company is under construction north from Virginia, and will be built as far as Pelican Lake this year. Its ultimate destination is Koochiching. The company gives promise of being one of the greatest factors in the development of the territory between Virginia on the Mesaba range and the Rainy River. It has plenty of capital and the officers have enterprise and experience. It is learned that the Rainy Lake company has plans for the construction of two saw mills this year on the line of its road. Their location is not known outside of the company, but they will each be of 100,000 feet capacity per day. The Virginia Lumber company, which is now in the new Rainy Lake company, owns 1,200,000,000 feet of pine.

The Rainy Lake company's scope of operations is wide under the articles of incorporation. In addition to the owning and operating of the railroad, timber, construction of sawmills, planning mills, factories of other kids that may be desirable to develop the resources of the country embraced by St. Louis, Itasca and Lake counties, it is provided that the company may own and operate mines and smelters for reducing iron and copper ores, own and operate brick yards, stone quarries, erect buildings and colonize lands. – Duluth News Tribune.

Taken from Newspaper: The Virginian, Virginia, St. Louis County, Minnesota, May 29, 1903

PLUMMER & ASH MILL.

Said to Be One of the Finest in the Whole Northwest.

BEGAN SAWING LAST WEEK.

Is a Double Band Mill With Daily Capacity of 250,000 Feet

The busy hum of saws are again heard on the west shore of Silver Lake after a silence of nearly three years. Three years ago on the 7th day of next month the Moon & Kerr saw mill plant was destroyed by fire, a catastrophe yet fresh in the minds of a majority of the citizens of this city. That "time doeth all things well," is once more proven. A short distance from where the charred remains of a once flourishing industry lie a similar industry, but larger in ever respect and with a capacity four times as great, has sprung up.

The new Plummer & Ash mill made its initial run about two weeks ago, but after a run of four days closed down for some alterations which required nearly a week's time. The mill is now running again and both day and night crews have been put to work. With the exception of an occasional stoppage for repairs it will be operated day and night all seasons of the year for many years to come.

The accompanying pictures give one a very fair view of the mill. As a rule pictures lend a flattering presence to the object taken but in this instance they prove an exception to the rule. The pictures are good, so far as the pictures go, but one should visit the mill in order to gather a more complete idea of its magnitude.

There are a number of large mills at the head of the lakes and in the northern part of the state, but none excel and few equal this one. This is the general opinion of lumbermen. Those who have visited the mill and are familiar with the operation of an up-to-date plant, unhesitatingly say that it is a model in every way. Uppermost in the minds of the builders was the desire to construct a mill that would manufacture lumber rapidly and at the lowest possible cost. Messrs. Plummer & Ash are delighted with the showing it has made so far and feel that their efforts to build an ideal mill have not been in vain.

The dimensions of the mill are 50×175 feet. This, however, does not include the engine and boiler house nor the lath and shingle mill. The latter structures are 50×50 and 40×50 , respectively. The mill proper and the lath and shingle department are built of heavy pine covered with corrugated iron. The engine and boiler house is constructed of brick.

A clearer conception of the mill may be gathered when it is considered that it has a capacity for manufacturing 125,000 feet of lumber every ten hours. As the mill will be operated day and night both winter and summer, the average yearly cut will in all probability reach 75,000,000 feet.

The new industry is built on the west shore of Silver Lake, a large body of water which furnishes an excellent banking place for the logs. A trestle has been built several hundred feet out into the lake for logging trains to run onto and unload. All logs cut at the mill will be shipped in over the Duluth, Virginia & Rainy Lake Railway, the timber being too far distant to admit of team haul in the winter months. The first floor of the mill shows a complicated system of shaftings, pulleys, belts, conveyors, etc., and to the visitor so much whirling, whirring apparatus is confusing, indeed. The driving power is all located on this floor.

The second floor is where the machinery is located and the manufacture of lumber takes place. In the eastern part there are two carriages. One has a capacity for conveying logs up to 24 feet, and the other 42 feet in length to the saws which operate in unison or individually. Endless chains carry the logs out of the lake and up the slip to a platform opposite either carriage. As fast as they are transformed from their native state into lumber another is taken from the platform and rushed onto the carriage by a "steam nigger," a powerful machine which works with the precision of a skilled mechanic. As soon as boards leave the saws it rolls away on the conveyor. If it is a good one the sawyer merely steps onto a lever attachment which raises a lug and the board is carried to the gang edger where it is cut into whatever size desired. Should the board prove defective in any respect it passes on an automatic transfer to the slasher, which contains seven saws four feet apart, and is cut into strips for lath and shingles. When the boards leave the slasher they fall into another conveyor which transfers them into the lath and Here they are assorted and soon manufactured into the product of that shinale mill. department. The lath and shingle machines are the most modern manufactured and each have a capacity for turning out 100,000 every ten hours.

After leaving the edger the boards or pieces of timber are carried by conveyors to the trams and from there into the immense stock yard which covers forty acres. Following out the plan to thoroughly modernize the equipment of the mill something entirely new in this section has been introduced to carry the lumber into the yard. At many mills the lumber is loaded onto wagons and carted to the different parts of the yard. A system of trams has been installed which will carry the lumber into any part of a number of streets. In each main street there will be a side track so that flat cars may be switched within easy access of the lumber piles.

The engine and boiler room was built entirely of brick for the purpose of making the plant as nearly fire proof as possible. Its equipment includes a battery of six boilers, an engine which furnishes the power to operate the mill and a small engine which runs the dynamo for the electric light plant. The engine was manufactured especially for Plummer & Ash by the National Iron Works at Duluth. It has 24 x 36 cylinders, a 15 foot dy wheel and will develop 400 horse power. It is also equipped with a receiver for operating the steam feed and the "steam jiggers." The boilers are equipped with an attachment through which the exhaust steam passes and heats the water as it passes into the boilers thus assisting very materially in generating the steam.

The filing room is an interesting and most important part of the mill. It is located in the front part on the third floor occupying a space 32×47 . It is equipped with a lap grinder and all the latest improved machinery for filing. Fourteen saws are constantly kept in the best of condition and it requires but a few minutes to change them. The saws are 12 inch wide and 44 feet long and when in operation run 10,000 feet a minute.

A sawdust and refuse conveyor, equipped with a system of screens, runs the full length of the mill. By this method all of the sawdust is screened into a return conveyor which passes over the boilers. As the conveyor passes over the boilers the sawdust gradually falls into the arch, or fire box, and is distributed wherever needed by the fireman who has charge of the battery of six boilers. The chutes can be moved to any part of the arch by simply moving a chain. This system of feeding the fires is a novel as well as an economical one. One man at this mill

accomplishes as much as six could when the old way of shoveling sawdust into the arch was in vogue.

Conveyors carry all the worthless parts of the logs into the burner, which is a large and costly affair. It is 25 feet in diameter and 100 feet high. The first 30 feet has a 12 inch wall built of fire brick: the next 45 feet is an 8 inch common brick wall: then comes a number of feet of heavy iron upon which sits the spark arrestor. There are more than 40,000 brick in the burner. With such a splendid burner there is no danger of a fire starting from that source, but fires are easily started in a saw mill and the Plummer & Ash company are especially well equipped to fight the destructive agent. A 500 gallon Duplex tire pump has been installed and is ready for immediate use and at convenient parts of the mill coils of fire hose and galvanized water pails are placed.

The mill, yard and boom will be lighted by electricity. A 500 light dynamo was set up last week and has since been operating at night. The mill makes a very charming appearance at night with its hundreds of sparkling lights.

Messrs. C.T. Plummer and C.R. Ash of Duluth are owners of the mill. Both gentlemen are prominent in lumber circles at the head of the lakes. Mr. Plummer will devote his personal attention to the mill and will superintend its operations. Mr. Ash is a lumber dealer in Duluth, but expects to spend considerable of his time here.

The establishment of an industry of this kind means a great deal to Virginia. The mill will give employment to more than 200 men, many of whom draw large salaries.

It is understood that the Virginia Lumber company owns all the timber which will be manufactured at the mill and have given the Plummer & As people a long time contract to cut it. As the lumber company owns many hundred million feet of pine tributary to the Duluth, Virginia & Rainy Lake railway and elsewhere in the northern part of St. Louis and Lake counties, it practically insures continues activity at the mill for the next ten or fifteen years.

It is good substantial people like those interested in the mill, the Virginia Lumber company and the Duluth, Virginia & Rainy Lake Railway company ???? largely in building up the ????. The residents of Virginia ???? they are located here and ??? their relations may be the ?????.

Lumbermen Planning on Cutting Large Quantities of Timber the Coming Winter.

The lumber industry in the vicinity of Virginia will be particularly active the coming winter. The companies who will operate from this point are the Virginia Lumber company, W. T. Bailey Lumber company, and O'Neal & Nelson, who have a large contract with the Taber Lumber company of Keokuk, Iowa. The Virginia Lumber company have been operating all summer but expect to add considerably to their force before snow files. The W. T. Bailey Lumber commany will in all probability cut more inmber than ever before. They have some valuable timber lands near Bohl. which was purchased from the statelast fall and it is the intention, to out and saw a large portion of this the coming winter.

HallO'Neal and John Nelson both arrived in the city last week and are almaking preparations to begin theirwinter's work. When seen by a Vingitian representative vesterilaty Mr. O'Neal sold, "We are regimeling somewhat early this year, but as dur contract is a large one it is budies do

y. to begin operations as early its possible and then an early horse-its in the spring deed but new searly affect its to any great extent. We will op fully 12,000,000 feet this wipter and fully 12,000,000 feet this wipter and full. perhaps more.

Messre, O'Neal J. Ne's a legal logging for the Taber Lämber comraby last year. It will require threor four active winter's work to juniplete their compact with this complete their compact with this com-

Basilies the companies mechanical there will be much timber out in the woods take sider by the mining porparties.

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9/11/1903

is/ lr.	Four Fingers Taken Off.	ł.
in	While engaged in sawing up a load	
ect	N 12 ⁴ 50 K	
he	Danahy, of Pine street, had the mis-	
ys .	fortune to meet with a very serious	١.
an	and painful accident. The saw of the	
be	kind usually employed for that sort	
a	of work, is run by a gasoline engine,	
et	much too powerful for the saw, it is	
5-	said. It appears that while Mr.	1
el	Danahy was feeding the logs to the	_
on	saw, a hard knot was struck, with the	_
	result that the piece of wood was	
- 1	completely turned end for end, the	
	whole thing happening so quick that	
za	before he had time to remove his hand,	
A	the sharp teeth of the saw had shorn	
er	its way through flesh and bone, tear-	
at	ing away the knuckles and completely	
on	severing all four fingers of his right	
SL	hand. As quickly as possible the	
n	wounded man made his way to the	
le	Rood hospital where the injured	
s.,	member was carefully dressed, and when seen at his home by a represent-	
re	ative of The Ore, Mr. Danshy report-	Ľ
у,	ed himself as doing nicely, although	
le.	it is evident that he suffered con-	
	siderable painMesaba Ore.	

10/02/1903